

Date: Wednesday, 6/27/2007 1:11:05 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: HOSE ASSEMBLY
Job Number	: 33232		
Estimate Number	: 11878		
P.O. Number	: <i>N/A</i>	Part Number	: D2210332
This Issue	: 6/27/2007	S.O. No.	: <i>N/A</i>
Prsht Rev.	: NC	Drawing Number	: D2210 REV B
First Issue	: <i>N/A</i>	Project Number	: N/A
Previous Run	: 28121	Drawing Revision	: B
		Material	: <i>N/A</i>
Written By	: <i>[Signature]</i>	Due Date	: 7/8/2007
Checked & Approved By	: <i>[Signature]</i>	Qty:	10 Um: Each
Comment	: Est: C 01:09.19 Changed supplier and added inspection level 21 SM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: *4128**C207107/10*

Purchase part as per Dwg D2210

Supplier: Aerocomponent, P/N 111417-3S-0320

(10)

Release Note Required

2.0	D2210332P	Hose Assembly
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 10.0000 Each(s)
 HOSE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

*7/8/23**59**(10X)*

4.0	QC6	DIMENSIONAL CHECK
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Comment: DIMENSIONAL CHECK

7-08-23 (10)

5.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
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Comment: SMALL & MEDIUM FAB RESOURCE 1

Reverse metal ID tag and re-identify with Dart part number D2210-3-32 and
 batch number

*MF 07-08-23**(10)*

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA: 12 Date: 07/08/24
 QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 6/27/2007 1:11:05 PM

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Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HOSE ASSEMBLY

Job Number: 33232

Part Number: D2210332

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7/8/24

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: _____

7/8/24 SP

10x

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

10
Done 8/24

Job Completion



u 8-8-24

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



PREPARED M. Cohen	DART AERO ACCESSORIES INC VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED	D2210 REV. B
DATE Aug. 19, 1994	TITLE MEDIUM PRESSURE HOSE SHEET 1 OF 1

RELEASED
90409 BW

SPEC CONTROL DRAWING

EQUIVALENT STANDARD HOSES

<u>MANUFACTURER</u>	<u>PART NUMBER</u>	<u>DIAMETER</u>	<u>LENGTH</u>
STRATOFLEX	111417	-XXS	-0YY0
AEROQUIP	360	-XX	-L-0YY0
<u>DART</u>	<u>D2210</u>	<u>-XX</u>	<u>-YY</u>

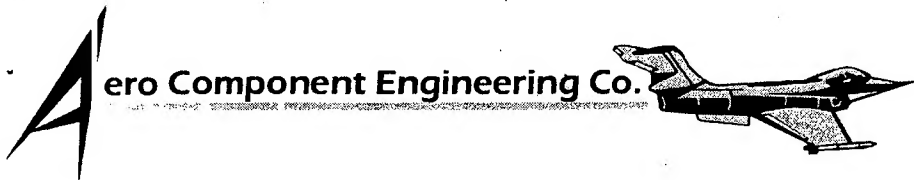
- Where:
1. **XX** represents the diameter of the hose in fractions.
 2. **YY** represents the length of the hose in inches.

ie: Stratoflex P/N 111417-3S-0320 = Aeroquip P/N 360-3-L-0320 = Dart P/N D2210-3-32
(3/16" diameter by 32" length)

Stratoflex P/N 111417-4S-0280 = Aeroquip P/N 360-4-L-0280 = Dart P/N D2210-4-28
(1/4" diameter by 28" length)

Re-identify hose as Dart P/N D2210 to suit.

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 33232



1823 North Keystone Street • Burbank, California 91504 • (818) 841-9258 • Fax (818) 841-2342 • www.aerocomponent.com

CERTIFICATION OF CONFORMANCE

CUSTOMER: DART AEROSPCE PURCHASE ORDER NO. 00004128
PART NUMBER: D2005009P (124F001-8CR-0300), D2005001P (124F003-8CR-0160), D2210332P (111417-3S-0320)
QUANTITY: 4 EA, 5 EA, 10 EA

1. ALL MATERIALS, PARTS OR COMPONENTS OF ASSEMBLIES HAVE BEEN INSPECTED AND COMPLY WITH THE PURCHASE ORDER REQUIREMENTS.
2. ALL SPECIAL PROCESSING AND SPECIAL INSTRUCTIONS NECESSARY FOR COMPLETION OF THIS ORDER HAVE BEEN PERFORMED WITHIN THIS FACILITY OR BY THE SUBCONTRACTOR LISTED.

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

VENDOR: _____ PROCESS: _____

3. SUBCONTRACTOR CERTIFICATIONS HAVE BEEN VERIFIED AND ARE COMPLETE AND ACCURATE.

☐ ATTACHED

☐ ON FILE SUBJECT TO EXAMINATION

CAGE CODE 52529

08-02-07

DATE _____

James Maschewski
BY _____ TITLE
Q.C. MANAGER



Aero Component Engineering Co.



TEST REPORT

DATE
8/2/07

P.O. NO.
00004128

CUSTOMER
DART AEROSPACE

JOB NO.
032430

QTY.	PART NO.	PSI	MACHINE	TIME	MTL.
4 EA	D2005009P 124F001-8CR-0300	3000		1 MIN	
5 EA	D2005001P 124F003-8CR-0160	3000		1 MIN	
10 EA	D2210332P 111417-3S-0320	6000		1 MIN	

JOHN MARKEY 

8/2/07

SIGNED _____ DATE _____

INSP. _____